



Requirements

Our customer installs ESD systems for the petro-chemical industry and was looking for an economic method of connecting their operator panel to the main control system PLC.

Solution

Their PLC system has Modbus ports as a standard feature, therefore the use of M-NET offered a solution using a simple communications link via the serial port, saving costly PLC I/O.

The M-NET router module was incorporated to interface RS232 from the PLC to the Half Duplex 2 wire RS485 M-NET.

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